Silicone tubing has long been used in the medical field, as it meets that industry’s requirements of cleanliness and non-toxicity. Another of silicone’s major features — resistance to extreme temperature variations — has enabled its use in applications where a flexible tubing is needed to handle temperatures not possible with other plastics or rubbers.

Being a rubber-like thermoset material, silicone tubing and hose is extremely pliable and elastic, and it is not altered by the effects of weather. It generally exhibits inertness toward U.V., radiation, and ozone making it an excellent choice for electrically-associated applications.

NewAge® Industries offers a broad line of tubing and hose products made from this versatile material, including platinum cured products to ensure the least possible extractables. Our manufacturing clean room is designed to produce products particularly suited to medical and pharmaceutical applications, and our industrial grades offer exceptional performance at relatively lower costs.

**Note:** NewAge Industries does not produce or sell human-implantable silicone products.

---

**Applications**

- Adhesive Lines
- Aerospace*
- Appliances
- Automotive
- Beverage & Dairy Service
- Blood & Biological Fluid Handling
- Cell Culturing
- Chemical Transfer
- Clean Rooms
- Computers
- Deionized Water Transfer
- Dialysis
- Duplicating Equipment
- Fermenter Lines
- Food Handling
- Gaskets, Seals, & “O”-Rings
- Hot Fill & Vacuum Systems
- Insulation Sleeving
- I.V. Administration
- Laboratory
- Liquid Resin Feeds
- Medical & Dental Equipment
- Peristaltic Pumps
- Personal Care Products
- Pharmaceutical Processing
- Protective Jacketing
- Sterile Bottle Filling
- Stirring Vessels
- Surgical Drains
- Thermal Protection
- Vaccine Transfer
- Viscous Material Handling
- More

*See Terms and Conditions Agreement for Limitations
Silicone Tubing

- Raw materials meet FDA requirements per FDA 21 CFR 177.2600 for use with food contact surfaces
- Able to resist extreme temperature variation: -100°F to 500°F (350°F maximum for NSF applications)
- Translucent natural color for visual contact with the flow
- Resilient, stretchable, and resistant to compression set
- Reusable — will withstand repeated sterilization
- Odorless, tasteless, and inert
- Good electrical and weatherability properties — resists U.V., ozone, gases, and moisture
- Listed by the National Sanitation Foundation (NSF-51) for food equipment materials
- Free of BPA, latex and phthalates; REACH and RoHS compliant

Notes

The most outstanding properties of SILCON are its flexibility and resistance to temperature extremes. These, plus its good electrical properties and ability to self-extinguish, make SILCON an excellent choice for appliances and computers.

Peroxide-cured SILCON contains no sulphur or other acid-producing chemicals, thereby eliminating the possibility of staining, corroding, or deteriorating materials it contacts. It is extremely resistant to ozone and U.V. over long time periods.

Care is recommended in the selection of fittings and clamps for SILCON as sharp barbed fittings or unlined metal clamps could tear into the tubing wall and possibly cause a failure.

SILCON may be low pressure steam sterilized in-line or autoclaved at up to 250°F in a normal autoclaving cycle. However, if exposed to repeated steam sterilization or long-term high temperature or pressure, silicone will eventually relax and become gummy. It should then be replaced.

Colors for industrial applications are available through minimum order — call for details.

SILCON is not recommended for implantable or in-body uses or for continuous steam applications.

Physical Properties**

- Hardness, Shore A ±5
  - 50
- Tensile Strength, psi
  - 1444
- Elongation at Break, %
  - 608
- Tear Resistance, Die B, ppi
  - 125
- Modulus at 100%, psi
  - 186
- Brittleness Temperature, °F
  - -100
- Max. Operating Temperature, °F
  - 500
- Max. Operating Temperature for NSF, °F
  - 350

**Values listed are typical for the material used in manufacture, except where noted, and are meant only as a guide to aid in design. Field testing should be performed to find the actual values for your application.

Recommended Fittings & Clamps

- Thermobar® barbed fittings (see page 4)
- Oetiker® ear type clamps
- Kwik Clamp™ nylon double bond hose clamps
- Worm gear clamps

---

Custom Services

- Cut
- Size
- Color
- Hardness
- And More

Call for more information: 800-506-3924 or 215-526-2300
SILCON MEDICAL tubing is made under good manufacturing procedures and conforms to the biocompatibility requirements of USP Class VI. SILCON MEDICAL’s surface properties resist sticking and encrustation, and will not support bacteria growth. The tubing is soft, pliable, and contains no plasticizers which could leach out, causing flow contamination or tube hardening.

Care is recommended in the selection and application of fittings and clamps as sharp barbed fittings or unlined metal clamps could tear into the tubing wall.

If exposed to repeated steam sterilization or long-term high temperature or pressure, silicone will eventually relax and become gummy. It should then be replaced.

Peroxide-cured SILCON MEDICAL tubing is supplied in individual, non-sterile, heat-sealed polybags and should be sterilized prior to use.

SILCON MEDICAL is not recommended for implantable or in-body uses or for continuous steam applications.

Physical Properties**

<table>
<thead>
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<th>Property</th>
<th>Value</th>
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<td>Maximum Operating Temperature, °F</td>
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*Limited stock availability; lead times and minimums may apply — call for details.

PART NO. | SUGGESTED SIZES FOR PUMPS†† | ID (IN.) | OD (IN.) | WALL (IN.) | STANDARD LENGTH (FT.) |
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<td>1/16</td>
<td>25</td>
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</tbody>
</table>

††Most common peristaltic pump sizes based on I.D. and wall requirements. BOLD indicates the critical dimension for fittings application.

Recommended Fittings & Clamps

- Thermobarb® barbed fittings (see page 4)
- Oetiker® ear type clamps
- Kwik Clamp™ nylon double bond hose clamps
- Worm gear clamps

Custom Services

- Size
- Hardness
- Color
- And More

Call for more information 800-506-3924

Meet Some of NewAge Industries’ Owners

Through an Employee Stock Ownership Plan (ESOP), we’re part owners in the company, and that makes your satisfaction an investment in our future.

John-Paul Deitz  
Project Engineer/Owner 2 years

Seden Ken  
Silicone Molding/Owner 3 years

Joel DeVine  
Lead Quality Technician/Owner 11 years

www.newageindustries.com
Raw materials meet USP Class VI requirements
Manufactured under good manufacturing procedures in a controlled environment
Platinum cured for the highest degree of purity (least extractables)
Reusable — will withstand repeated sterilization
Translucent natural color for visual contact with the flow
Applications include pharmaceutical, biomedical, health and beauty, food, and beverage handling
Free of BPA, latex and phthalates; REACH and RoHS compliant

SILCON MED-X tubing is made under good manufacturing procedures and conforms to the biocompatibility requirements of USP Class VI. SILCON MED-X’s surface properties resist sticking and encrustation and will not support bacteria growth. The tubing is soft, pliable, and contains no plasticizers which could leach out, causing flow contamination or tube hardening. Other sizes and 60A durometer material are also available — call for details.

Care is recommended in the selection and application of fittings and clamps as sharp barbed fittings or unlined metal clamps could tear into the wall.

If exposed to repeated steam sterilization or long-term high temperature or pressure, silicone will eventually relax and become gummy. It should then be replaced.

SILCON MED-X is supplied in individual, heat-sealed polybags and should be sterilized prior to use.

SILCON MED-X is not recommended for implantable or in-body uses or for continuous steam applications.

Physical Properties**

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>ID (IN.)</th>
<th>OD (IN.)</th>
<th>WALL (IN.)</th>
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<td>284 1678</td>
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<td>0.7/8</td>
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</tbody>
</table>

Sold by standard coil length (50 ft); additional lengths may be available — call for details. Add length suffix to part number when ordering. Example: 50 ft. of .030” I.D. x .160” O.D. tubing is part number 284 0404-50.

BOLD indicates the critical dimension for fittings application.

Recommended Fittings & Clamps
- Thermobarb® barbed fittings (see below)
- Oetiker® ear type clamps
- Kwik Clamp™ nylon double bond hose clamps
- Worm gear clamps

Custom Services
- Size
- Hardness
- Color
- And More

Call for more information
800-506-3924

FDA-APPROVED POLYPROPYLENE FITTINGS
- Precision molded of FDA-approved polypropylene copolymer
- Meets USP Class VI standards and compliant with FDA 21 CFR 177.1520
- Longer, more tapered lead barb slides easily into tubing and provides a secure attachment and reduced leakage
- Sterilizable by autoclave or gamma radiation
- Free of animal-derived ingredients
- No mold parting lines or flashing
- RoHS compliant
- Less costly—ideal for single-use/disposable tubing assemblies
- Many other barbed fittings are available—see the Barbed Fittings catalog

<table>
<thead>
<tr>
<th>PART NO.</th>
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<td>502 7106</td>
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</tr>
<tr>
<td>502 7148</td>
<td>1/2</td>
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</tbody>
</table>
Silbrade®

Braid Reinforced Silicone Hose

- Open mesh polyester braiding incorporated within the walls of silicone tubing
- Raw materials meet FDA requirements per FDA 21 CFR 177.2600 for use with food contact surfaces
- Reusable — will withstand repeated sterilization
- Translucent natural color for visual contact with the flow
- Able to resist extreme temperature variation: -99°F to 350°F
- Odorless, tasteless, and inert
- Excellent weatherability properties — resists U.V., ozone, gases, moisture, and extreme temperatures
- Offers far higher pressure capabilities than similarly-sized unreinforced silicone tubing
- Listed by the National Sanitation Foundation (NSF-51) for food equipment materials
- Free of BPA, latex and phthalates; REACH and RoHS compliant

Made in U.S.A.

Notes

The construction of SILBRADE enables silicone tubing to handle increased pressure applications. SILBRADE offers outstanding resistance to temperature extremes and is made from raw materials that meet FDA requirements.

The flexible design and construction of SILBRADE also allows excellent bend radii and permits installation in restricted spaces without impeding flow.

SILBRADE, a peroxide-cured product, contains no sulphur or other acid-producing chemicals thereby eliminating the possibility of staining, corroding, or deteriorating other materials it contacts. It is also resistant to ozone and U.V. over long time periods.

Care is recommended in the selection of fittings and clamps, as sharp barbed fittings or unlined metal clamps could tear into the hose wall and possibly cause a failure, especially at elevated pressures.

SILBRADE may be low pressure steam sterilized in-line or autoclaved at up to 250°F in a normal autoclaving cycle. However, if exposed to repeated steam sterilization or long-term high temperature or pressure, silicone will eventually relax and become gummy. It should then be replaced.

SILBRADE is not recommended for implantable or in-body uses or for continuous steam applications.

Physical Properties*

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hardness, Shore A ±5 – Liner</td>
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</tr>
<tr>
<td>Hardness, Shore A ±5 – Cover</td>
<td>60</td>
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<tr>
<td>Tensile Strength, psi</td>
<td>1460</td>
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<tr>
<td>Elongation at Break, %</td>
<td>320</td>
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<tr>
<td>Tear Resistance, Die B, ppi</td>
<td>100</td>
</tr>
<tr>
<td>Modulus at 100%, psi</td>
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<tr>
<td>Brittleness Temperature, °F</td>
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<tr>
<td>Maximum Operating Temperature, °F</td>
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</table>

*Values listed are typical for the material used in manufacture except where noted, apply to the hose liner except where noted, and are meant only as a guide to aid in design. Field testing should be performed to find the actual values for your application.

Recommended Fittings & Clamps

- Thermobarb® barbed fittings
- Oetiker® ear type clamps
- Kwik Clamp™ nylon double bond hose clamps
- Worm gear clamps

More NewAge Industries Owners

Did you know . . . ?

Our Sales and Warehouse teams operate until 6 pm, eastern time, Mondays through Thursday (Fridays 5 p.m.).

ESOP Employees Owned for Your Benefit

Kristen Blum  Marketing & Acct. Assistant/Owner  9 years
Sokea Vann  Plastic Manufacturing/Owner  10 years
Kley Sorm  Silicone Molding/Owner  1 year

www.newageindustries.com
Silbrade® Medical

Medical Grade Braid Reinforced Silicone Hose

- Open mesh polyester braiding incorporated within the walls of silicone tubing
- Finished product meets USP Class VI requirements
- Translucent natural color for visual contact with the flow
- Able to resist extreme temperature variation: -99°F to 350°F
- Reusable — will withstand repeated sterilization
- Odorless, tasteless, and inert
- Raw materials meet FDA requirements per FDA 21 CFR 177.2600 for use with food contact surfaces
- Manufactured under good manufacturing procedures in a controlled environment
- Free of BPA, latex and phthalates
- REACH and RoHS compliant

Notes

SILBRADE MEDICAL's construction consists of a liner of silicone elastomer, an open polyester braid reinforcing layer, and a cover layer of silicone elastomer. Good manufacturing procedures, including lot traceability, are applicable to all Class VI ingredients. SILBRADE MEDICAL is a peroxide-cured product.

The hose’s smooth bore, coupled with its resistance to allow material to adhere to the tube wall, facilitates easy cleaning and system purging.

SILBRADE MEDICAL may be low pressure sterilized in-line or autoclaved up to 250°F in a normal autoclaving cycle. If exposed to repeated steam sterilization or long-term high temperature or pressure, silicone will eventually relax and become gummy. It should then be replaced.

Care is recommended in the selection and application of fittings and clamps, as sharp barbed fittings or unlined clamps could tear into the hose wall and possibly cause a failure, especially at elevated pressures.

Peroxide-cured SILBRADE MEDICAL hose is supplied in individual, non-sterile, heat-sealed polybags and should be sterilized prior to use.

Platinum-cured, braid-reinforced silicone hose is available; see next page.

SILBRADE MEDICAL is not recommended for implantable or in-body uses or for continuous steam applications.

Physical Properties**

| Hardness, Shore A ±5 — Liner | 70  |
| Hardness, Shore A ±5 — Cover | 60  |
| Tensile Strength, psi | 1460 |
| Elongation at Break, % | 320 |
| Tear Resistance, Die B, ppi | 100 |
| Modulus at 100%, psi | 415 |
| Brittle Temperature, °F | -99 |
| Maximum Operating Temperature, °F | 350 |

**Values listed are typical for the material used in manufacture except where noted, apply to the hose liner except where noted, and are meant only as a guide to aid in design. Field testing should be performed to find the actual values for your application.

Recommended Fittings & Clamps

- Thermobarb® barbed fittings
- Oetiker® ear type clamps
- Kwik Clamp™ nylon double bond hose clamps
- Worm gear clamps

Custom Services

- Cut
- Overbraid
- Size
- And More

Call for more information
800-506-3924

More NewAge Industries’ Owners

Did you know . . . ?
Our number of Technical Sales Representatives is twice the industry average.

ESOP Employee Owned for Your Benefit

Chris Mercado
Warehouse/Owner
5 years

Lauren Schmidt
Sr. Procurement Specialist/ Owner
7 years

Jeff Johnson
Director of Software Solutions/Owner
26 years

Made in U.S.A.
Platinum cured for the highest degree of purity
Raw materials meet FDA requirements per FDA 21 CFR 177.2600 for use with food contact surfaces
Listed by the National Sanitation Foundation (NSF-51) for food equipment materials
Odorless, tasteless, and inert
Open mesh polyester braiding incorporated within walls of silicone offers increased pressure capabilities
Able to resist extreme temperature variation: -100°F to 400°F
Translucent natural color for visual contact with the flow
Kink resistant yet highly flexible
Reusable — will withstand repeated sterilization
Excellent weatherability properties — resists U.V., ozone, gases, moisture, and extreme temperatures
Manufactured in a controlled environment
Free of BPA, latex and phthalates
REACH and RoHS compliant

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Sold by standard length (50 ft). Add length suffix to part number when ordering. Example: 50 ft. of 1/4" I.D. Silbrade Platinum is part number 292 1023-50.

Recommended Fittings & Clamps
- Thermobarb® barbed fittings
- Oetiker® ear type clamps
- Kwik Clamp™ nylon double bond hose clamps
- Worm gear clamps

Custom Services
- Cut
- Overbraid
- Size
- And More

Call for more information
800-506-3924

More NewAge Industries’ Owners

Did you know . . . ?
Our overall product quality has averaged 99.8% defect free over the last ten years.

ESOP Employee Owned for Your Benefit

Matt Bauer
Production Mgr./Owner
12 years

Jerry Prieto
IT Technical Assistant/Owner
6 years

Thanh Ma
Silicone Molding/Owner
5 years

www.newageindustries.com
Custom Services

Cut
Size
Color
Coil
Over-braid
Heat Form

Hot Bond®
Assemblies
Hardness
More

Fittings & Clamps for Silicone

**Thermobarb® Plastic** - Precision molded barbed fittings in nylon-6, high density polyethylene, PVDF, polypropylene, reinforced nylon, or reinforced polypropylene. Sizes for 1/8” to 1” I.D. tubing in 15 styles.

**Thermobarb® Brass** - Durable brass barbed fittings. Sizes for 1/8” to 1” I.D. tubing in 10 styles.

**Cam Operated Couplings** - Molded from glass-fiber reinforced nylon or glass-fiber reinforced polypropylene. Sizes from 1/4” to 4” in 8 styles.

**Oetiker® Ear Type Clamps** - Stainless steel or zinc-plated carbon steel clamps with a unique breathable design. 35 sizes from 5/32” to 1-9/16” in 3 styles.

**Kwik Clamp™** - Nylon double-bond hose clamps. 31 sizes from 1/4” to 4-1/4” nominal O.D.

**Worm Gear Clamps** - Stainless steel worm screw clamps. 28 sizes from 3/8” to 6” in 6 styles.

**Tubing & Hose Cutting Tools**

More NewAge Industries Products

**Tubing & Hose**

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