Silicone tubing has long been used in the medical field, as it meets that industry’s requirements of cleanliness and non-toxicity. Another of silicone’s major features — resistance to extreme temperature variations — has enabled its use in applications where a flexible tubing is needed to handle temperatures not possible with other plastics or rubbers.

Being a rubber-like thermoset material, silicone tubing and hose is extremely pliable and elastic, and it is not altered by the effects of weather. It generally exhibits inertness toward U.V., radiation, and ozone making it an excellent choice for electrically-associated applications.

NewAge® Industries offers a broad line of tubing and hose products made from this versatile material, including platinum cured products to ensure the least possible extractables. Our manufacturing clean room is designed to produce products particularly suited to medical and pharmaceutical applications, and our industrial grades offer exceptional performance at relatively lower costs.

Note: NewAge Industries does not produce or sell human-implantable silicone products.
Silicone Tubing

- Meets FDA requirements per FDA 21 CFR 177.2600 for use with food contact surfaces
- Able to resist extreme temperature variation: -100°F to 500°F (350°F maximum for NSF applications)
- Translucent natural color for visual contact with the flow
- Resilient, stretchable, and resistant to compression set
- Reusable — will withstand repeated sterilization
- Odorless, tasteless, and inert
- Good electrical and weatherability properties — resists U.V., ozone, gases, and moisture
- Listed by the National Sanitation Foundation (NSF-51) for food equipment materials
- Conforms to 3-A Sanitary Standards for Number 18-03 (Multiple Use Rubber and Rubber-Like Materials)
- Free of BPA, latex and phthalates; RoHS compliant

Notes

The most outstanding properties of SILCON are its flexibility and resistance to temperature extremes. These, plus its good electrical properties and ability to self-extinguish, make SILCON an excellent choice for appliances and computers.

 Peroxide-cured SILCON contains no sulphur or other acid-producing chemicals, thereby eliminating the possibility of staining, corroding, or deteriorating materials it contacts. It is extremely resistant to ozone and U.V. over long time periods.

 Care is recommended in the selection of fittings and clamps for SILCON as sharp barbed fittings or unlined metal clamps could tear into the tubing wall and possibly cause a failure.

 SILCON may be low pressure steam sterilized in-line or autoclaved at up to 250°F in a normal autoclaving cycle. However, if exposed to repeated steam sterilization or long-term high temperature or pressure, silicone will eventually relax and become gummy. It should then be replaced.

 Colors for industrial applications are available through minimum order — call for details.

SILCON is not recommended for implantable or in-body uses or for continuous steam applications.

Physical Properties**

<table>
<thead>
<tr>
<th>Part No.</th>
<th>ID (IN.)</th>
<th>OD (IN.)</th>
<th>Standard Length (FT.)</th>
<th>Working PSI at 70°F*</th>
<th>Lbs. Per 100 FT.</th>
</tr>
</thead>
<tbody>
<tr>
<td>280 0084</td>
<td>1/16</td>
<td>1/8</td>
<td>100</td>
<td>10</td>
<td>0.50</td>
</tr>
<tr>
<td>280 0161</td>
<td>1/16</td>
<td>3/16</td>
<td>100</td>
<td>20</td>
<td>1.34</td>
</tr>
<tr>
<td>280 0315</td>
<td>3/32</td>
<td>5/32</td>
<td>100</td>
<td>20</td>
<td>0.66</td>
</tr>
<tr>
<td>280 0392</td>
<td>3/16</td>
<td>7/32</td>
<td>100</td>
<td>15</td>
<td>1.58</td>
</tr>
<tr>
<td>280 0469</td>
<td>1/8</td>
<td>3/16</td>
<td>100</td>
<td>10</td>
<td>0.88</td>
</tr>
<tr>
<td>280 0546</td>
<td>1/8</td>
<td>1/4</td>
<td>100</td>
<td>20</td>
<td>2.00</td>
</tr>
<tr>
<td>280 0623</td>
<td>1/8</td>
<td>5/16</td>
<td>100</td>
<td>10</td>
<td>3.32</td>
</tr>
<tr>
<td>280 0700</td>
<td>1/8</td>
<td>3/8</td>
<td>100</td>
<td>28</td>
<td>4.92</td>
</tr>
<tr>
<td>280 0854</td>
<td>5/32</td>
<td>9/32</td>
<td>100</td>
<td>20</td>
<td>2.14</td>
</tr>
<tr>
<td>280 0931</td>
<td>5/32</td>
<td>11/32</td>
<td>100</td>
<td>20</td>
<td>3.64</td>
</tr>
<tr>
<td>280 1008</td>
<td>3/16</td>
<td>1/4</td>
<td>100</td>
<td>5</td>
<td>1.22</td>
</tr>
<tr>
<td>280 1085</td>
<td>3/16</td>
<td>5/16</td>
<td>100</td>
<td>20</td>
<td>2.64</td>
</tr>
<tr>
<td>280 1162</td>
<td>3/16</td>
<td>3/8</td>
<td>100</td>
<td>20</td>
<td>4.12</td>
</tr>
<tr>
<td>280 1239</td>
<td>3/16</td>
<td>7/16</td>
<td>100</td>
<td>15</td>
<td>6.14</td>
</tr>
<tr>
<td>280 1393</td>
<td>1/4</td>
<td>5/16</td>
<td>100</td>
<td>10</td>
<td>1.50</td>
</tr>
<tr>
<td>280 1470</td>
<td>1/4</td>
<td>3/8</td>
<td>100</td>
<td>5</td>
<td>3.34</td>
</tr>
<tr>
<td>280 1547</td>
<td>1/4</td>
<td>7/16</td>
<td>100</td>
<td>20</td>
<td>5.12</td>
</tr>
<tr>
<td>280 1624</td>
<td>1/4</td>
<td>1/2</td>
<td>100</td>
<td>15</td>
<td>7.50</td>
</tr>
<tr>
<td>280 1778</td>
<td>5/16</td>
<td>7/16</td>
<td>100</td>
<td>10</td>
<td>3.66</td>
</tr>
<tr>
<td>280 1853</td>
<td>5/16</td>
<td>1/2</td>
<td>100</td>
<td>10</td>
<td>6.30</td>
</tr>
<tr>
<td>280 1932</td>
<td>3/8</td>
<td>1/2</td>
<td>100</td>
<td>10</td>
<td>4.32</td>
</tr>
<tr>
<td>280 2009</td>
<td>3/8</td>
<td>9/16</td>
<td>100</td>
<td>10</td>
<td>7.14</td>
</tr>
<tr>
<td>280 2086</td>
<td>3/8</td>
<td>5/8</td>
<td>100</td>
<td>10</td>
<td>10.16</td>
</tr>
<tr>
<td>280 2163</td>
<td>3/8</td>
<td>3/4</td>
<td>100</td>
<td>15</td>
<td>16.72</td>
</tr>
<tr>
<td>280 2240</td>
<td>7/16</td>
<td>5/8</td>
<td>100</td>
<td>10</td>
<td>7.70</td>
</tr>
<tr>
<td>280 2317</td>
<td>1/2</td>
<td>5/8</td>
<td>100</td>
<td>5</td>
<td>5.84</td>
</tr>
<tr>
<td>280 2394</td>
<td>1/2</td>
<td>11/16</td>
<td>100</td>
<td>5</td>
<td>9.50</td>
</tr>
<tr>
<td>280 2471</td>
<td>1/2</td>
<td>3/4</td>
<td>100</td>
<td>10</td>
<td>13.12</td>
</tr>
<tr>
<td>280 2548</td>
<td>1/2</td>
<td>7/8</td>
<td>100</td>
<td>10</td>
<td>15.00</td>
</tr>
<tr>
<td>280 2625</td>
<td>5/8</td>
<td>3/4</td>
<td>100</td>
<td>5</td>
<td>6.86</td>
</tr>
<tr>
<td>280 2702</td>
<td>5/8</td>
<td>13/16</td>
<td>100</td>
<td>5</td>
<td>11.34</td>
</tr>
<tr>
<td>280 2779</td>
<td>5/8</td>
<td>7/8</td>
<td>100</td>
<td>5</td>
<td>13.38</td>
</tr>
<tr>
<td>280 2856</td>
<td>5/8</td>
<td>1</td>
<td>100</td>
<td>22.86</td>
<td></td>
</tr>
<tr>
<td>280 3087</td>
<td>3/4</td>
<td>1</td>
<td>5</td>
<td>17.64</td>
<td></td>
</tr>
<tr>
<td>280 3164</td>
<td>3/4</td>
<td>1-1/8</td>
<td>50</td>
<td>10</td>
<td>26.56</td>
</tr>
</tbody>
</table>

Add length suffix to part number when ordering. Example: 100 ft. of 1/16” I.D. x 1/8” O.D. tubing is part number 280 0084-100.

Working pressures are calculated from burst testing using a 3:1 safety factor. Application testing is recommended.

**BOLD** indicates the critical dimension for fittings application.

Custom Services

- Cut  ■  Size  ■  Color  ■  Hardness  ■  And More

Call for more information: 800-506-3924 or 215-526-2300

www.newageindustries.com
SILCON MEDICAL tubing is made under good manufacturing procedures and conforms to the biocompatibility requirements of USP Class VI. SILCON MEDICAL’s surface properties resist sticking and encrustation, and will not support bacteria growth. The tubing is soft, pliable, and contains no plasticizers which could leach out, causing flow contamination or tube hardening.

Care is recommended in the selection and application of fittings and clamps as sharp barbed fittings or unlined metal clamps could tear into the tubing wall.

If exposed to repeated steam sterilization or long-term high temperature or pressure, silicone will eventually relax and become gummy. It should then be replaced.

Peroxide-cured SILCON MEDICAL tubing is supplied in individual, non-sterile, heat-sealed polybags and should be sterilized prior to use.

SILCON MEDICAL is not recommended for implantable or in-body uses or for continuous steam applications.

**Physical Properties**

- Hardness, Shore A ±5: 60
- Tensile Strength, psi: 1305
- Elongation at Break, %: 429
- Tear Resistance, Die B, ppi: 177
- Modulus at 100%, psi: 230
- Brittle Temperature, °F: -100
- Maximum Operating Temperature, °F: 400

**Notes**

SILCON MEDICAL tubing is made under good manufacturing procedures and conforms to the biocompatibility requirements of USP Class VI. SILCON MEDICAL’s surface properties resist sticking and encrustation, and will not support bacteria growth. The tubing is soft, pliable, and contains no plasticizers which could leach out, causing flow contamination or tube hardening.

Care is recommended in the selection and application of fittings and clamps as sharp barbed fittings or unlined metal clamps could tear into the tubing wall.

If exposed to repeated steam sterilization or long-term high temperature or pressure, silicone will eventually relax and become gummy. It should then be replaced.

Peroxide-cured SILCON MEDICAL tubing is supplied in individual, non-sterile, heat-sealed polybags and should be sterilized prior to use.

SILCON MEDICAL is not recommended for implantable or in-body uses or for continuous steam applications.

**Recommended Fittings & Clamps**

- Thermobarb® barbed fittings (see page 4)
- Oetiker® ear type clamps
- Kwik Clamp™ nylon double bond hose clamps
- Worm gear clamps

**Custom Services**

- Size
- Hardness
- Color
- And More

Call for more information 800-506-3924

**Meet Some of NewAge Industries’ Owners**

Through an Employee Stock Ownership Plan (ESOP), we’re owners of the company, and that makes your satisfaction an investment in our future.

John-Paul Deitz  Mfg. Engineering Manager/Owner  5 years
Sedén Ken  Silicone Molding/Owner  6 years
Joel DeVine  Quality Control Supervisor/Owner  14 years

www.newageindustries.com
Silcon® Med-X

Platinum Cured Medical Grade Silicone Tubing

- Raw materials meet USP Class VI requirements
- Manufactured under good manufacturing procedures in a controlled environment
- Platinum cured for the highest degree of purity (least extractables)
- Reusable — will withstand repeated sterilization
- Translucent natural color for visual contact with the flow
- Applications include pharmaceutical, biomedical, health and beauty, food, and beverage handling
- Free of BPA, latex and phthalates; RoHS compliant

Notes

SILCON MED-X tubing is made under good manufacturing procedures and conforms to the biocompatibility requirements of USP Class VI.

SILCON MED-X's surface properties resist sticking and encrustation and will not support bacteria growth. The tubing is soft, pliable, and contains no plasticizers which could leach out, causing flow contamination or tube hardening.

Other sizes and 60A durometer material are also available — call for details.

Care is recommended in the selection and application of fittings and clamps as sharp barbed fittings or unlined metal clamps could tear into the wall.

If exposed to repeated steam sterilization or long-term high temperature or pressure, silicone will eventually relax and become gummy. It should then be replaced.

SILCON MED-X is supplied in individual, heat-sealed polybags and should be sterilized prior to use.

SILCON MED-X is not recommended for implantable or in-body uses or for continuous steam applications.

Physical Properties**

- Hardness, Shore A ±5 50
- Tensile Strength, psi 1348
- Elongation at Break, % 900
- Tear Resistance, Die B, ppi 250
- Modulus at 100%, psi 190
- Brittle Temperature, °F -100
- Maximum Operating Temperature, °F 400

**Values listed are typical for the material used in manufacture, except where noted, and are meant only as a guide to aid in design. Field testing should be performed to find the actual values for your application.

Recommended Fittings & Clamps

- Thermobarb® barbed fittings (see below)
- Oetiker® ear type clamps
- Kwik Clamp™ nylon double bond hose clamps
- Worm gear clamps

Custom Services

- Size
- Hardness
- Color
- And More

Call for more information
800-506-3924

FDA-APPROVED POLYPROPYLENE Y FITTINGS

- Precision molded of FDA-approved polypropylene copolymer
- Meets USP Class VI standards and compliant with FDA 21 CFR 177.1520
- Longer, more tapered lead barb slides easily into tubing and provides a secure attachment and reduced leakage
- Sterilizable by autoclave or gamma radiation
- Free of animal-derived ingredients
- No mold parting lines or flashing
- RoHS compliant
- Less costly—ideal for single-use/disposable tubing assemblies
- Many other barbed fittings are available—see the Barbed Fittings catalog

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>SIZE (IN.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>502 7106</td>
<td>1/4</td>
</tr>
<tr>
<td>502 7120</td>
<td>3/8</td>
</tr>
<tr>
<td>502 7148</td>
<td>1/2</td>
</tr>
</tbody>
</table>
Open mesh polyester braiding incorporated within the walls of silicone tubing

Raw materials meet FDA requirements per FDA 21 CFR 177.2600 for use with food contact surfaces

Reusable — will withstand repeated sterilization

Translucent natural color for visual contact with the flow

Able to resist extreme temperature variation: -99°F to 350°F

Odorless, tasteless, and inert

Excellent weatherability properties — resists U.V., ozone, gases, moisture, and extreme temperatures

Designed for elevated pressure applications

Listed by the National Sanitation Foundation (NSF-51) for food equipment materials

Free of BPA, latex and phthalates; RoHS compliant

More NewAge Industries' Owners

Did you know . . . ?

Our Sales and Warehouse teams operate until 6 pm, eastern time, Monday through Thursday (Fridays till 5 p.m.).

**Values listed are typical for the material used in manufacture except where noted, apply to the hose liner except where noted, and are meant only as a guide to aid in design. Field testing should be performed to find the actual values for your application.

**Recommended Fittings & Clamps**

- Thermobarb® barbed fittings
- Oetiker® ear type clamps
- Kwik Clamp™ nylon double bond hose clamps
- Worm gear clamps
Medical Grade Braid Reinforced Silicone Hose

- Open mesh polyester braiding incorporated within the walls of silicone tubing
- Finished product meets USP Class VI requirements
- Translucent natural color for visual contact with the flow
- Able to resist extreme temperature variation: -99°F to 350°F
- Reusable — will withstand repeated sterilization
- Odorless, tasteless, and inert
- Raw materials meet FDA requirements per FDA 21 CFR 177.2600 for use with food contact surfaces
- Manufactured under good manufacturing procedures in a controlled environment
- Free of BPA, latex and phthalates; RoHS compliant

Notes

SILBRADE MEDICAL’s construction consists of a liner of silicone elastomer, an open polyester braid reinforcing layer, and a cover layer of silicone elastomer. Good manufacturing procedures, including lot traceability, are applicable to all Class VI ingredients. SILBRADE MEDICAL is a peroxide-cured product.

The hose’s smooth bore, coupled with its resistance to allow material to adhere to the tube wall, facilitates easy cleaning and system purging.

SILBRADE MEDICAL may be low pressure sterilized in-line or autoclaved up to 250°F in a normal autoclaving cycle. If exposed to repeated steam sterilization or long-term high temperature or pressure, silicone will eventually relax and become gummy. It should then be replaced.

Care is recommended in the selection and application of fittings and clamps, as sharp barbed fittings or unlined clamps could tear into the hose wall and possibly cause a failure, especially at elevated pressures.

Peroxide-cured SILBRADE MEDICAL hose is supplied in individual, non-sterile, heat-sealed polybags and should be sterilized prior to use.

Platinum-cured, braid-reinforced silicone hose is available; see next page.

SILBRADE MEDICAL is not recommended for implantable or in-body uses or for continuous steam applications.

Physical Properties**

<table>
<thead>
<tr>
<th>ID (IN.)</th>
<th>OD (IN.)</th>
<th>WALL (IN.)</th>
<th>WORKING PSI AT 70°F</th>
<th>LBS. PER 100 FT.</th>
</tr>
</thead>
<tbody>
<tr>
<td>291 0334</td>
<td>1/4</td>
<td>.520</td>
<td>.135</td>
<td>208</td>
</tr>
<tr>
<td>291 0411</td>
<td>5/16</td>
<td>.592</td>
<td>.140</td>
<td>183</td>
</tr>
<tr>
<td>291 0488</td>
<td>3/8</td>
<td>.655</td>
<td>.140</td>
<td>166</td>
</tr>
<tr>
<td>291 0565</td>
<td>1/2</td>
<td>.800</td>
<td>.150</td>
<td>141</td>
</tr>
<tr>
<td>291 0719</td>
<td>3/4</td>
<td>1.100</td>
<td>.175</td>
<td>91</td>
</tr>
<tr>
<td>291 0873</td>
<td>1.380</td>
<td>.190</td>
<td>75</td>
<td>36</td>
</tr>
</tbody>
</table>

Sold by standard coil length only (25 ft.). Add length suffix to part number when ordering. Example: 25 ft. of 1/4” I.D. hose is part number 291 0334-25.

Working pressures are calculated from burst testing using a 3:1 safety factor. Application testing is recommended.

**BOLD indicates the critical dimension for fittings application.

Recommended Fittings & Clamps

- Thermobarb® barbed fittings
- Oetiker® ear type clamps
- Kwik Clamp™ nylon double bond hose clamps
- Worm gear clamps

Custom Services

- Cut
- Overbraid
- Size
- And More

Call for more information 800-506-3924

More NewAge Industries’ Owners

Did you know . . . ?

Our number of Technical Sales Representatives is twice the industry average.

Sopheap Soy
Press Operator/Owner 1 year

Lauren Schmidt
Sr. Procurement Specialist/Owner 10 years

Jeff Johnson
Director of Software Solutions/Owner 29 years

ESOP Employee Owned for Your Benefit
Platinum cured for the highest degree of purity
■ Raw materials meet FDA requirements per FDA 21 CFR 177.2600 for use with food contact surfaces
■ Listed by the National Sanitation Foundation (NSF-51) for food equipment materials
■ Odorless, tasteless, and inert
■ Open mesh polyester braiding incorporated within walls of silicone offers increased pressure capabilities
■ Able to resist extreme temperature variation: -100°F to 400°F
■ Translucent natural color for visual contact with the flow
■ Kink resistant yet highly flexible
■ Reusable — will withstand repeated sterilization
■ Excellent weatherability properties — resists U.V., ozone, gases, moisture, and extreme temperatures
■ Manufactured in a controlled environment
■ Free of BPA, latex and phthalates; RoHS compliant

Notes
The construction of SILBRADE PLATINUM involves a liner of silicone elastomer, an open polyester braid reinforcing layer, and a covering of silicone elastomer. The braid reinforcement allows for increased pressure usage over unreinforced silicone tubing. SILBRADE PLATINUM contains no plasticizers. SILBRADE PLATINUM’s surface properties resist encrustation and will not support bacteria growth. It is nonreactive to body tissues and fluids.

Care is recommended in the selection and application of fittings and clamps as sharp barbed fittings or unlined metal clamps could tear into the hose wall, possibly leading to hose failure.

*SILBRADE PLATINUM should not be used for steam transfer. Steam-for-sterilization is the only recommended exposure to steam. If exposed to repeated steam sterilization or long term high temperature or pressure, silicone will eventually become gummy. It should then be replaced.

SILBRADE PLATINUM is supplied in individual, heat-sealed polybags. SILBRADE PLATINUM is not recommended for implantable or in-body uses or for continuous steam applications.

Physical Properties**

<table>
<thead>
<tr>
<th>ID (IN.)</th>
<th>OD (IN.)</th>
<th>WORKING PSI AT 70°F</th>
<th>LBS. PER 100 FT.</th>
</tr>
</thead>
<tbody>
<tr>
<td>292 1023</td>
<td>1/4</td>
<td>1/2</td>
<td>140</td>
</tr>
<tr>
<td>292 1044</td>
<td>3/8</td>
<td>5/8</td>
<td>140</td>
</tr>
<tr>
<td>292 1065</td>
<td>1/2</td>
<td>7/8</td>
<td>105</td>
</tr>
<tr>
<td>292 1086</td>
<td>3/4</td>
<td>1-1/8</td>
<td>90</td>
</tr>
<tr>
<td>292 1107</td>
<td>1</td>
<td>1.405</td>
<td>60</td>
</tr>
</tbody>
</table>

Recommended Fittings & Clamps
■ Thermobarb® barbed fittings
■ Oetiker® ear type clamps
■ Kwik Clamp™ nylon double bond hose clamps
■ Worm gear clamps

Custom Services
■ Cut
■ Overbraid
■ Size
■ And More
Call for more information 800-506-3924

More NewAge Industries’ Owners

Did you know . . . ?
Our overall product quality has averaged 99.8% defect free over the last ten years.

Matt Bauer
Production Mgr./Owner 15 years

Jerry Prieto
Warehouse Lead/Owner 9 years

Thanh Ma
Silicone Molding/Owner 8 years

ESOP Employees Owned for Your Benefit www.newageindustries.com
More NewAge Industries Products

Tubing & Hose
- PVC
- Polyurethane
- Silicone
- Fluoropolymer
- Nylon
- Polyethylene
- Polypropylene
- TPR
- Viton™
- Latex
- Hytrel®

Custom Services
- Cut
- Size
- Color
- Coil
- Over-braid
- Heat Form
- Hot Bond®
- Assemblies
- Hardness
- More

Fittings & Clamps for Silicone
- Thermobarb® Plastic - Precision molded barbed fittings in nylon-6, high density polyethylene, PVDF, polypropylene, reinforced nylon, or reinforced polypropylene. Sizes for 1/8" to 1" I.D. tubing in 15 styles.
- Thermobarb® Brass - Durable brass barbed fittings. Sizes for 1/8" to 1" I.D. tubing in 10 styles.
- Cam Operated Couplings - Molded from glass-fiber reinforced nylon or glass-fiber reinforced polypropylene. Sizes from 1/2" to 4" in 8 styles.
- Oetiker® Ear Type Clamps - Stainless steel or zinc-plated carbon steel clamps with a unique breathable design. 35 sizes from 5/32" to 1-9/16" in 3 styles.
- Kwik Clamp™ - Nylon double-bond hose clamps. 31 sizes from 1/4" to 4-1/4" nominal O.D.
- Worm Gear Clamps - Stainless steel worm screw clamps. 28 sizes from 3/8" to 6" in 6 styles.

Tubing & Hose Cutting Tools

High Purity Tubing & Hose
Sanitary tubing, hose, fittings, assemblies, and molded components from our AdvantaPure division meet the needs of the pharmaceutical, biotech, food and beverage, dairy, cosmetics and fragrances, and chemical industries, as well as other sanitary applications. AdvantaPure products are available through a network of select distributors. www.advantapure.com

AdvantaPure®

ESOP
Employee Owned
For Your Benefit

© NewAge Industries, Inc. 2020 Specifications are subject to change without notice.